V P

UNIVERSITY OF PANNONIA

COURSE DATASHEET

Semester: 2015/16/1

Course: Machine Industrial Technologies

Code: VEMKGEB312G

Responsible department: Institute of Mechanical Engineering

Department code: MKGEI

Responsible instructor: dr. Pál Horváth

Course objectives:

The students will be able to apply in practice the informations given about the following fields.

Course content:

Introduction in machining technology.

The structure of the machining technologies. Classification of the manufacturing processes.

Basics og the cutting procedure.

The mechanism of cutting. Classification of the cutting tools.

Geometry of the cutting tools.

Tool life and materials. Turning, milling, shaving.

Finishing. Grinding. Machine tools

The quality and economics of the machining technologies.

Optimal machining parameters.

Requirements, evaluation and grading:

1 test paper + 1 Laboratory report.

Required and recommended readings:

Bálint L.-Gribovszki L.: A gépgyártástechnológia alapjai, Bp., TK. 1979.